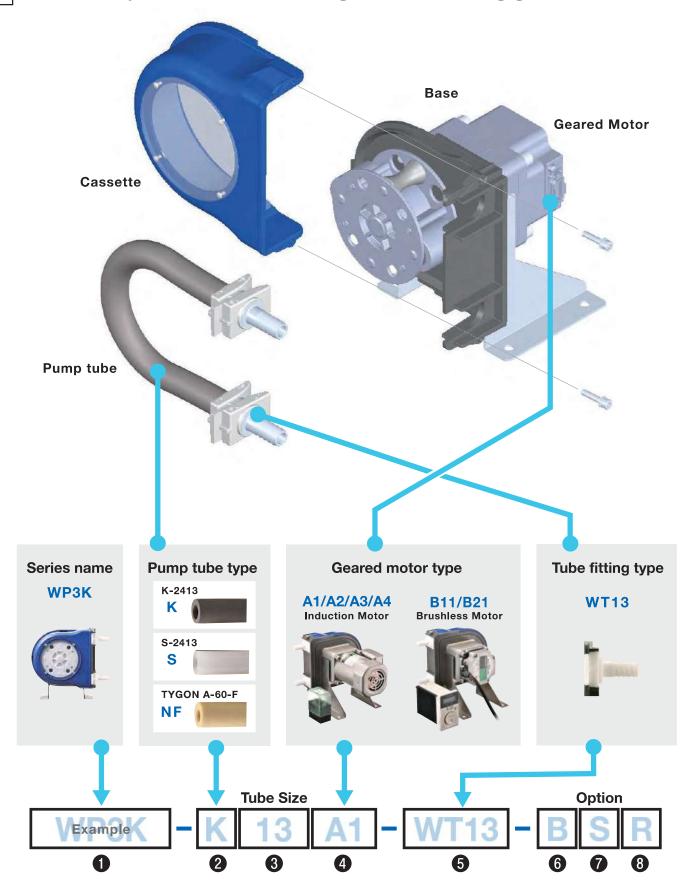


WELCO's easy ordering system can match the best product to the customer's needs

WP3K PERISTALTIC PUMP SELECTION GUIDE

WELCO Peristaltic pumps use a custom ordering system that enables part types and sizes to be selected according to the desired application.

Selection method for customization of pumps Select the part number according to the following guide





- 2 Pump tube type: Material (Selectable according to fluid type)
- 3 Pump tube type: Tube size (Selectable according to the tube material and number of rollers)



Tube type	Product Description	Regulately compliance/meets	Tube size ID(mm)
K TUBE	"High Performance Industrial Tube" with long servie life and good acid and alkali resistant *Material: Olefin based Thermoplastic Elastomers		13
Tygon A-60-F (Norprene A-60-F)	*Food process tube for critical processing applications in the food, dairy and cosmetic industries. *Compatible with virtually all commercial cleaners and sanitizers *Great resistant to general chemicals, acid, alkali and oxidizing agents *FDA 21 CFR Part 177.2600 NSF 51 3-A		13
S TUBE	"Long Service Life Silicone Tube" *Material: Olefin based Thermoplastic Elastomers		13

Note: Tygon are manufactured by Saint-Gobain Group.





Induction Motor & Gear

Geared motor Specification

Geared motor model		A1		A2		A3	A 4
Voltage		1-Phase					
Operation	Hertz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz
Voltage	Current	1.50A	1.55A	0.73A	0.77A	0.70A	1.44A
	Inrush Current *1	6.15A	6.50A	2.85A	3.25A	3.40A	7.00A
Environment Temperature Range		0-50°C (32°F-122°F)				0-40°C (32°F-104°F)	
Liquid Temperature Range		5-50°C (41°F-122°F)					
Ambient Humidity Range		20-80%					
Rotor Speed		166rpm (50Hz)				200rpm	
Flow Rate *2		6L/min (50Hz)					8L/min
Motor Operating Direction		CW, CCW					
Accesorries		Motor capacitor, capacitor cap(AC Power cable is not included)					
Net Weight *3		7.0kg					

^{*1.} Actual Inrush Current may vary depending on operating environment or manufactured LOT.

■ Specification of the motor (for detailed spec, please refer to instruction manual)

Securely connect the cables in accordance with the connection examples. Failure to do so may result in fire or electric shock

Insulation Resistance Ω 100 M Ω or more when 500 VDC megger is applied between the windings and the operation under normal ambient temperature and humidity.		100 M Ω or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.
	Dielectric Strength	Sufficient to withstand 1.5 kV at 50 Hz or 60 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.
		Temperature rise of windings are 80°C (144°F) or less measured by the resistance change method after rated operation under normal ambient temperature and humidity.

Locked rotor burnout protection

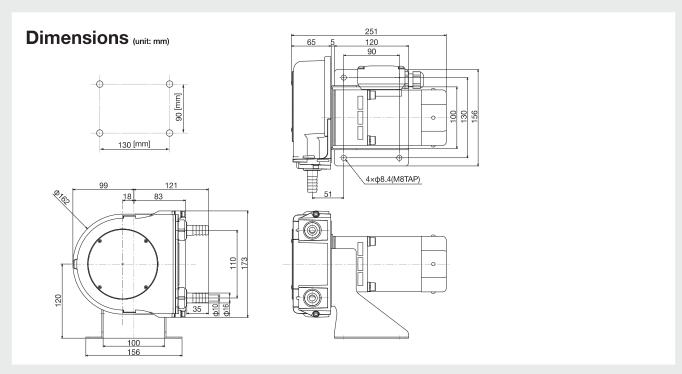
"TP" is stamped on the motor nameplate. The motor has an "auto reset" type thermal protector built into its motor coil. When the motor reaches a predetermined temperature, the internal thermal protector is activated and the motor is stopped. Always turn the power off before performing inspections.

Thermal protector activation range:

Thermal protector deta	ranen range
Power is turned off	130±5°C
Power is turned back	85±20°C

- *Current, inrush current, and flow rate above are measured at specific operating condtions.

 These may vary considerably depending on the tube type, use period, ambient temperature,
- and lot tolerances. Please use the values as reference and evaluate at your operating conditions for actual ability.
 *Do not use the motor beyond its specifications. Doing so may result in electric shock, injury or damage to equipment.
- *Do not touch the motor during operation or immediately after stopping. The surface is hot and may cause a skin burn(s).
 *Do not lift the motor by holding the motor output shaft or motor lead wires. Doing so may result in injury.



^{*2.} Flow rate above has been tested under conditions at 20 degree C as operating temperature, 20 degree C as fluid temperature, and no pressure to the pump.

*3. Net Weight above is pump with Stand type





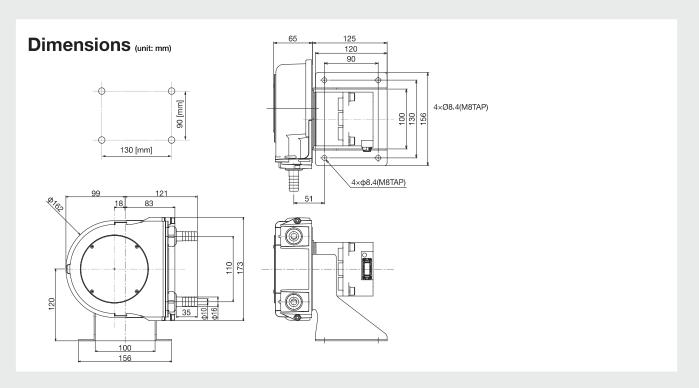
Brushless Motor & Gear

Geared motor model		B11	B21	
	Voltage	1-Phase AC100-120V	1-Phase AC200-240V	
0			3-Phase AC200-240V	
Operation	Hertz	50/60Hz	50/60Hz	
Voltage	Current	3.30A	1-Phase 2.0A/3-Phase 1.1A	
	Inrush Current *1	6.80A	1-Phase 4.1A/3-Phase 2.0A	
Environment	Temperature Range	0-40°C (32°F-104°F)		
Liquid Temperature Range		5-50°C (41°F-122°F)		
Ambient Humidity Range Rotor Speed Flow Rate *2		20-80%		
		4-200rpm		
		Max 8L/min		
Motor Operating Direction		CW, CCW		
Accesorries		Driver to Motor Cable (2m)		
		(AC Power cable and signal input cable are not included)		
Net Weight *3		4.4kg		

■ Specification of the motor (for detailed spec, please refer to instruction manual) Securely connect the cables in accordance with the connection examples. Failure to do so may result in fire or electric shock.

Power Voltage	1-Phase AC100-120V	Using BMUD120-A2 Driver
Power voltage	1-Phase AC200-240V / 3-Phase AC200-240V	Using BMUD120-C2 Driver
Rotor Speed	about 4-200rpm	To be selected
Motor Operating Direction	CW,CCW	To be selected

Caution:



^{*1.} Actual Inrush Current may vary depending on operating environment or manufactured LOT.
*2. Flow rate above has been tested under conditions at 20 degree C as operating temperature, 20 degree C as fluid temperature, and no pressure to the pump.
*3. Net Weight above is pump with Stand type

[&]quot;Current, inrush current, and flow rate above are measured at specific operating condtions.

These may vary considerably depending on the tube type, use period, ambient temperature, and lot tolerances. Please use the values as reference and evaluate at your operating conditions for actual ability.

*Do not use the motor beyond its specifications. Doing so may result in electric shock, injury or damage to equipment.

*Do not touch the motor during operation or immediately after stopping. The surface is hot and may cause a skin burn(s).

*Do not lift the motor by holding the motor output shaft or motor lead wires. Doing so may result in injury.



5 Tube fitting type



6 Color variation

A 5-color lineup that can be classified for use according to the type of liquids used



Mounting Type



8 Pump Head Direction





General specifications

Recommended installation height	1.5m max	
Liquid temperature range	5 to 50°C (41°F to 122°F)	
Specified environment temperature range	0 to 50°C (32°F to 122°F)	
Specified ambient humidity range	20% to 80% (with no condensation)	
Certifications & Approvals	RoHS RoHS E209254	



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▲ Precautions

- 1. When selecting a tube, the customer should perform a verification test to verify the chemical suitability according to the usage environment and the intended application.
- 2. Regardless of the pump tube type, the phenomenon of peeling from inside of the tube starts with small amounts.
- 3. This product was not designed for medical use. Do not use for medical applications.
- 4. This product is not waterproof. If using in water-filled environments, design to protect against water.
- 5. Numerical data listed in this catalog reflect conditions measured over short periods of time. Their accuracy for long-term use is not assured.
- 6. There is a tendency for the flow rate to increase until the tube becomes acclimated, and even among the same model, different lots may have different flow rates within the specified tolerances. Also, the rotating speed of the DC motor may fluctuate depending on the load conditions and changes in the motor temperature. During the design stage, be sure to select a motor with ample capacity.



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